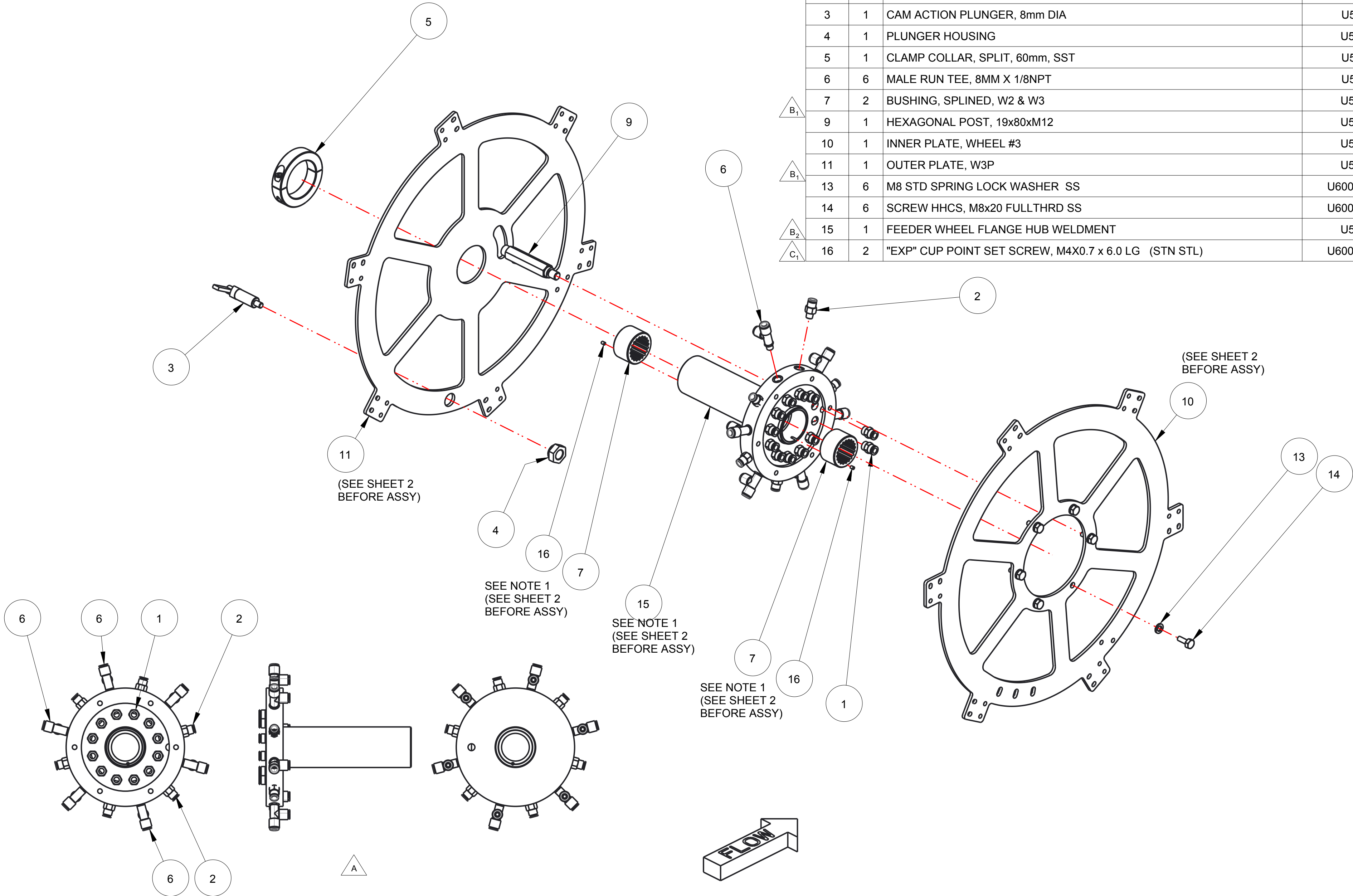


ITEM	QTY	DESCRIPTION	PART NUMBER
1	12	MALE CONNECTOR, 8 mm TUBE TO 1/4UNI, #KQH08-U02	09-036361-6684-0
2	6	SMC CONNECTOR, KQ2H09-34S	09-038755-6684-0
3	1	CAM ACTION PLUNGER, 8mm DIA	U5000728P
4	1	PLUNGER HOUSING	U5001113M
5	1	CLAMP COLLAR, SPLIT, 60mm, SST	U5001114P
6	6	MALE RUN TEE, 8MM X 1/8NPT	U5001196P
7	2	BUSHING, SPLINED, W2 & W3	U5005927M
9	1	HEXAGONAL POST, 19x80xM12	U5007995M
10	1	INNER PLATE, WHEEL #3	U5008189M
11	1	OUTER PLATE, W3P	U5008190M
13	6	M8 STD SPRING LOCK WASHER SS	U6002564P_EXP
14	6	SCREW HHCS, M8x20 FULLTHRD SS	U6002763P_EXP
15	1	FEEDER WHEEL FLANGE HUB WELDMENT	U5017775M
16	2	"EXP" CUP POINT SET SCREW, M4X0.7 x 6.0 LG (STN STL)	U6003298P_EXP



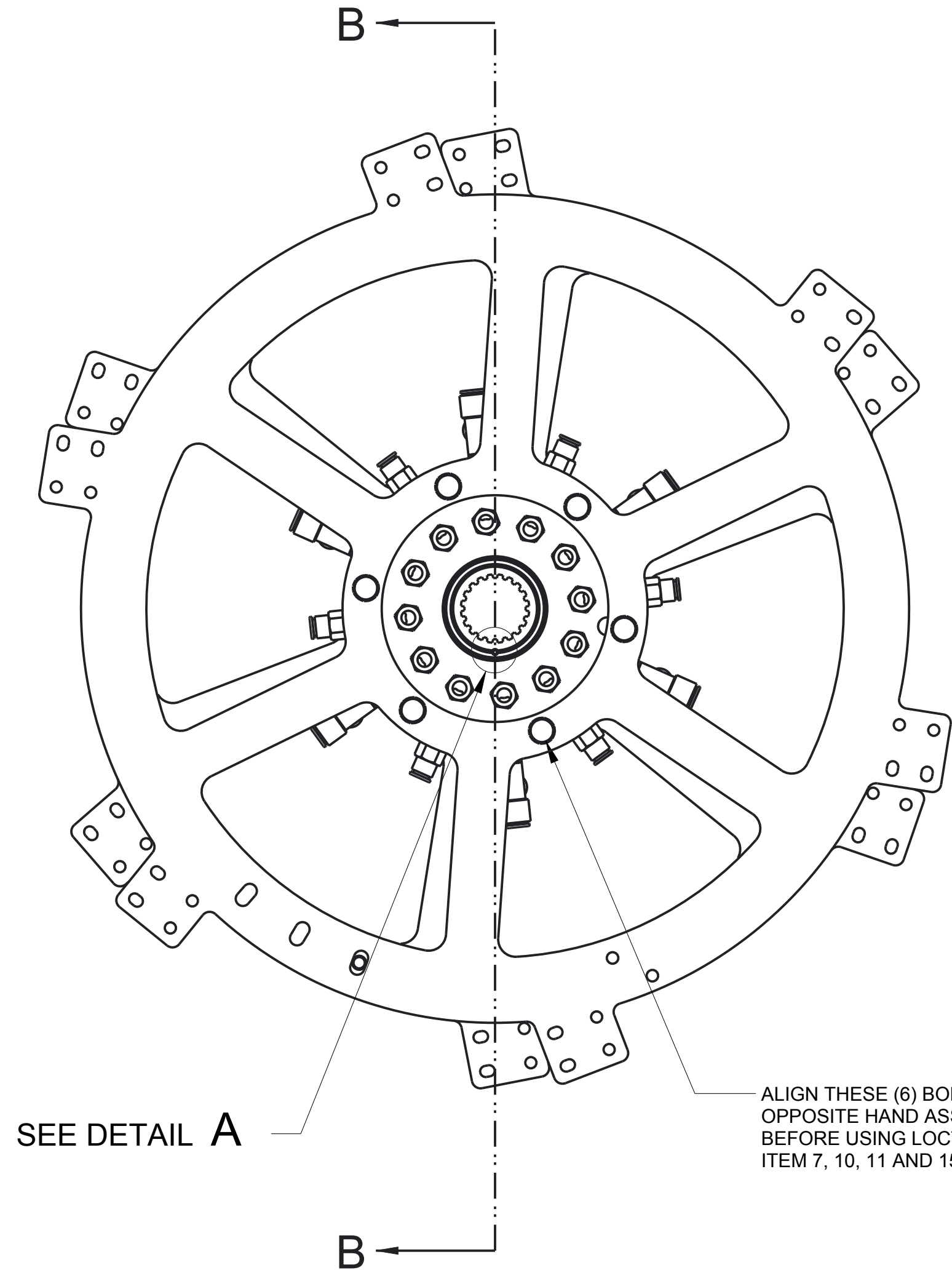
ASSEMBLY VIEW OF CONNECTORS

(SEE SHEET 2 BEFORE ASSEMBLY)

- NOTE:
- 1. ASSEMBLE ITEMS 7 AND 15 AT ASSEMBLY WITH LOCTITE 680.
 - 2. ADD LOCTIIE 217 TO ITEM 16 AT ASSEMBLY

-	--		
-	--		
C	1) ADDED ITEM 16 2) ADDED DETAILED VIEW ON SHT 2 3) ADDED NOTE 2 /REVISED PER ECN002545	KJW	4/20/11
B	1) DEL ITEM 8 (U5009219M) AND ITEM 12 (U5008307M) 2) ADDED ITEM 15 3) REMOVED NOTE 2 4) ADDED SHEET 2 SEE ECN002478	RT	6/22/10
A	ADDED VIEW AND NOTE 2 SEE ECN002139	RT	10/30/08
REV.	DESCRIPTION	BY	CHK'D
		DATE	DATE

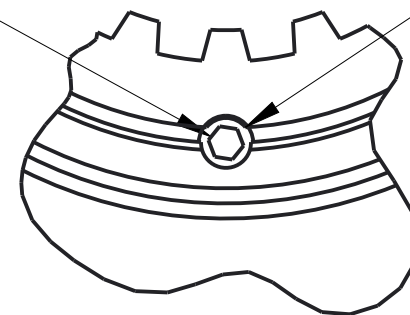
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1250M MACHINE	5031 SERIAL NUMBER	CARTON FEEDER SUB ASSEMBLY	RH MACHINE REMARKS
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING GENERAL TOLERANCE: HOLE, SLOT H12 OTHERS h12 CONCENTRICITY ± 0.02 PERPENDICULARITY $\pm 0.02/CM$ ANGULARITY $\pm 0.25^\circ$		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt{(125)}$	MATERIAL: SEE BOM FINISH:
DRW BY: P. BEBOUT		CHK'D :	ENGR. BY : M. FLAGG
DATE: 09-Oct-06		DATE :	DATE :
TITLE: ASSY, WHEEL #3 FLANGE LH, RHM			
0.250 SCALE	C DRW. SIZE	DRW. N°	
U5008037M		C REV	1/2 SHEETS



ALIGN THESE (6) BOLT HOLES WITH
OPPOSITE HAND ASSY (U5008288M)
BEFORE USING LOCTITE 680 ON
ITEM 7, 10, 11 AND 15

SEE NOTE 2
BEFORE ASSEMBLY

16
REF

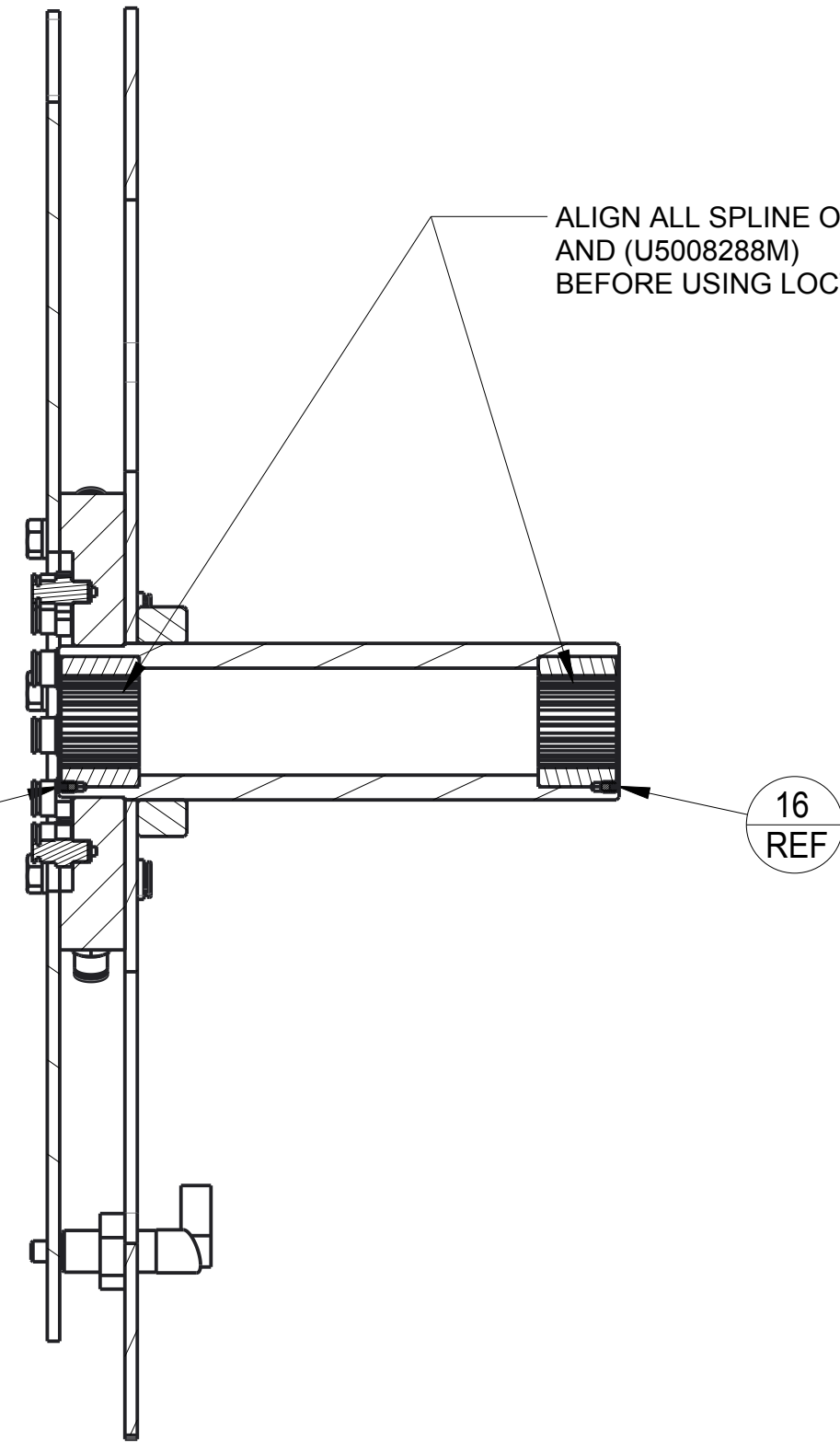


DETAIL A
SCALE 2.000



AFTER ALIGNING AND LOCTITING COLLARS IN PLACE,
TAP M4 x 0.7 $\downarrow$ 10 MAKING SURE TO ALIGN TAPPED
HOLE WITH TOOTH LOCATION APPROXIMATELY AS
SHOWN IN BOTH ENDS.

16
REF



ALIGN ALL SPLINE ON ASSY (U5008037M)
AND (U5008288M)
BEFORE USING LOCTITE 680

16
REF

SECTION B-B

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UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING								METRIC: SEE BOM	
GENERAL TOLERANCE: HOLE: S12 H12 OTHERS μ 12		CONCENTRICITY ± 0.02 PERPENDICULARITY $\pm 0.02/\text{CM}$ ANGULARITY $\pm 0.25^\circ$		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt{(125)}$				FINISH: -	
DRW BY: R THOMAS				CHK'D :				ENGR. BY : W CASH	
DATE: 23-Jun-10				DATE :				DATE :	
TITLE: ASSY, WHEEL #3 FLANGE LH, RHM						MeadWestvaco		Packaging Systems Atlanta, Georgia Deols, FRANCE	
0.375		-		C					
SCALE		MATERIAL CODE		DRW. SIZE					
				DRW. N°		U5008037M		C	
						REV		2/2	
						VER 1		SHEETS	